



SELF BUILD | HOME DESIGN | RENOVATION | EXTENSION

# EXHIBITOR MANUAL

Enhanced Shell Scheme  
& Shell Scheme Stands

## CONTACT DETAILS – CASTLE MEDIA

Sales		
Sarah Nesbitt Hawes	020 3627 3247	sarah.nesbitt-hawes@castlemedia.co.uk
Maria Varela	0203 627 3254	maria.varela@castlemedia.co.uk
Operations		
Maggie Swain	020 3553 2380	operations@castlemedia.co.uk
Marketing		
Marketing Team	020 3627 3248	salesadmin@castlemedia.co.uk

## CONTACT DETAILS & KEY DEADLINES – SUPPLIER PARTNERS

Audio Visual			
The Hire Pod	info@thehirepod.co.uk	07958 363 793	asap
Electrics			
Havills	info@havillexhibitions.co.uk	01803 314 000	24 <sup>th</sup> May
Floorcoverings			
XAV-8	info@xaveight.com	01446 509110	10 <sup>th</sup> May
	<a href="#">XAV-8 Ordering Portal</a>		
Furniture			
Xpect Furniture	sales@xpectfurniture.co.uk	01923 954875	asap
	<a href="#">Build It Live 2024 - Xpect Furniture</a>		
Internet & IT Connections			
Build It Live	operations@castlemedia.co.uk	0203 553 2380	17 <sup>th</sup> May
Forklift Services			
XAV-8	info@xaveight.com	01446 509110	10 <sup>th</sup> May
Risk Assessment			
Build It Live	<a href="#">Risk Assessment Form</a>	0203 553 2380	17 <sup>th</sup> May
Shell Scheme Nameboard			
XAV-8	<a href="mailto:info@xaveight.com">info@xaveight.com</a>	01446 509110	10 <sup>th</sup> May
Shell Scheme Accessories			
XAV-8	<a href="mailto:info@xaveight.com">info@xaveight.com</a>	01446 509110	10 <sup>th</sup> May
Show Guide (Online Profile)			
Build It Live	salesadmin@castlemedia.co.uk	020 3627 3248	17 <sup>th</sup> May
Stand Information			
Build It Live	operations@castlemedia.co.uk	0203 553 2380	17 <sup>th</sup> May
	<a href="#">Stand Information Form</a>		
Stand Plan Submission & Other Documents			
KRM Safety Management	sam@krmsafety.management	01634 790 332	10 <sup>th</sup> May
	<a href="http://www.krmsafety.co.uk/exhibitor/login">www.krmsafety.co.uk/exhibitor/login</a>		

**For those exhibitors who have exhibited with us before - please note that the core services supplier has changed for this event and is the same as what it was at Build It Live, South East and Build It Live, South West. The company we are using at Build It Live, Bicester is XAV-8 so please ensure you contact them for any of your shell scheme, floorcovering and lifting. Please note the company installing electrics is Havills.**

### IMPORTANT EXHIBITOR INFORMATION

Under Health & Safety Law (CDM 2015) we need, as the Event Organiser, to ensure you understand your obligations under this law. CDM stands for the Construction Design & Management Regulations 2015. For those of you who may be unfamiliar with CDM, the following website is a great resource and maps out exactly what your responsibilities are under this new law. Please click here [CDM resources - AEV](#) to access this information.

**Warning** - there are some fraudulent companies who contact exhibitors frequently, stating they are working on behalf of the Organiser. They may ask you for information or money. Unless they are listed in the manual above

they are not working on Build It Live – please do not respond to them. In particular, two companies to watch out for are Fairguide and Expo-Guide – they may say they are producing the Show Guide. They are not, please ignore them. Also, please be aware of other companies that may contact you like hotel booking agencies, audio visual companies. You are, of course entitled to use your own suppliers, but please note unless they are listed above we, as Organiser's, have not appointed them and therefore if you use them you do so at your own risk.

## **ACCESS & TIMINGS**

### **Access Procedure**

Everyone arriving on site for build up will need to register online and complete the Site Induction.

Please complete this by clicking in the link here: [BUILD IT LIVE – SITE INDUCTION](#)

If completed before the event build up dates this will generate a code that will be sent out in advance of the event that you will need to show to gain access.

The Site Rules are included below. Please ensure you read and understand these, and distribute to any team members or contractors coming to site.

### **Site Rules**

- Everyone must consider the safety of themselves and others at all times. Failure to comply with the site rules below will lead to eviction from the site
- Access to the site will only be granted on acknowledgement of the Site Rules
- On entry to the site please make yourselves aware of the location of your nearest escape route, fire extinguisher and emergency gangways
- Vehicle movement – caution is required at all times. Outside the hall pedestrians must give priority to moving vehicles and use designated pedestrian walkways where possible. Please observe the speed limit of 5mph around the hall area
- The event is being held next to an active airfield. Please ensure you do not cross the demarcated line between the show site and the airfield
- Under no circumstances can dogs be on site. This is because the event is held on an active airfield
- Under no circumstances are children under the age of 16 allowed in the hall, or in the area around the hall, during build up and breakdown
- High visibility jackets must be worn by contractors whilst off-loading and loading vehicles in the loading areas and also if they are within areas where there is working at height
- Pedestrians should use the designated pedestrian entrance when entering and exiting the hall on foot. You will be guided by the site staff on site.
- Suitable footwear must be worn on site – as a minimum these must be flat, closed toe shoes. No flip flops or sandals will be permitted
- Appropriate and safe methods of working at height are required at all times and working at height should only be done if absolutely necessary. Any work above 2.5m high should be done via platforms, rather than ladders. Working at height equipment should comply with the HSE's Working at Height Guidelines. Harnesses should be used above 4m
- Hot work will be subject to a Hot Work Permit – please see the Organiser
- Late working will only be permitted by the Organiser and may not be available. Permission must be sought via the Organiser's Office and extra costs may be incurred. A full list of crew and tasks to be completed will need to be given. Additional crews may be needed if work is deemed excessive
- Dangerous working will result in an hour suspended from the workplace, repeat offenders will be removed from site
- Stands must not be dismantled until breakdown commences and visitors are clear of the hall
- Contractors and exhibitors must remove their waste from site
- Emergency gangways must be freight free and kept clear at all times
- All accidents and near misses must be reported to the Organiser
- Smoking, including e-cigarettes, is only allowed in designated smoking areas



## Contact Numbers

- Organiser's Office: 020 3553 2377
- First Aid: contact via the Organiser's Office who will contact First Aid on radio

## Locations

- Organiser's Office: In the office between the hall and the outdoor catering area
- First Aid: There will be a designated first aid room, please contact the Organiser's Office for its location
- Exits: all fire exits are clearly signposted with green 'Exit' signage
- Toilets: outside of the hall
- Access to Hot Water: from the wash basins in the toilets
- Access to Drinking Water: from the Catering Outlets or the Exhibitor Lounge
- Access to Seating: in the Catering Outlets or the Exhibitor Lounge
- Access to Catering Areas: in the Catering Outlets or nearby shops, cafes

## Timetable

<b>Build-Up</b>		
Thursday 6 <sup>th</sup> June	08.00 – 18.00	Space Only Stands
Friday 7 <sup>th</sup> June	08.00 – 20.00	All Stands
<b>Open Period</b>		
Saturday 8 <sup>th</sup> June	10.00 – 17.00	
Hall open from 08.00 for all stands		
Sunday 9 <sup>th</sup> June	10.00 – 16.30	
Hall open from 08.00 – 20.00 for all stands		
<b>Breakdown</b>		
Sunday 9 <sup>th</sup> June	17.00 – 20.00	All Stands
Monday 10 <sup>th</sup> June	08.00 – 12.00	Space Only Stands

Power to stands will be switched on once the connections and testing have been completed on the entire block. If you need power for build-up please speak to Havills in advance of the event to order temporary power.

Please note that stand power will be switched off 30 minutes after the show closes unless you have ordered temporary or 24 hour power from Havills.

Breakdown will only start once the visitors have left the hall. Please do not start packing away your stand until the show has closed and the visitors are clear of the hall.

You must remove all materials from your stand that belong to you, for example your own flooring, walling, literature and lighting. If you leave any excess waste (waste that does not fit into a bin liner) then you will be charged for its removal.

No children under the age of 16 will be allowed onsite during build-up and breakdown, including exhibitors' own children. Nor are they permitted to wait in vehicles in the car parks. No exception will be made to the rule. Also, please note we do not allow dogs onto the site, except assistance dogs, as we hold the exhibition on an active airfield and dogs are not permitted.

## Deliveries

Please mark all packages for delivery with the following:

Build It Live! – EVENT ENTRANCE  
Company Name and Stand Number  
Bicester Heritage  
Buckingham Road  
Bicester, Oxfordshire  
OX27 8AL

You must be at the show to sign for all of your deliveries as we are unable to sign for anything. If you are not available to sign for your packages, the courier will either take them away for you to arrange redelivery or they will be left on your stand at your own risk.

If you need mechanical offloading or lifting of your goods please contact XAV-8 on [info@xaveight.com](mailto:info@xaveight.com) or telephone 01446 509 110.

During the show open days you are only allowed to make deliveries between 08.00 and 09.30 each morning. Once the show is open no deliveries are permitted and traffic marshals will turn away any goods vehicles arriving after this time.

There are no trolleys available on site. If you require use of a trolley we suggest you bring one with you. You are only able to use trolleys during build up and before the opening of the exhibition each morning and must be stored out of sight on your stand or off site during the open period. It is also your responsibility to ensure that all pallets are removed from the exhibition site as soon as the delivery has been made; if you do not do you will be charged for their removal.

#### **Getting to the Show**

The show is being held at Bicester Heritage, which is the former RAF Bicester site.

The address is:

Bicester Heritage  
Buckingham Road  
Bicester, Oxfordshire  
OX27 8AL

For Sat Nav purposes please use OX26 5HA. Please use the EVENT ENTRANCE, not the main Bicester Heritage entrance. There will be yellow AA road signage directing you to the EVENT ENTRANCE.

#### **BY ROAD:**

Bicester Heritage is around 4 miles from either junction 9 or 10 of the M40, 15 miles south west of Silverstone. Please use OX26 5HA if you are using a Sat Nav.

The entrance specified for the event is on the A4421 Buckingham Road 0.5 mile along from the last large roundabout in Bicester (Skimmingdish Lane/Buckingham Road roundabout).

The entrance will be clearly signposted and will be staffed by traffic personnel.

Please do not attempt to use the Bicester Heritage Main Entrance where there is an intercom barrier, you must use the Event Entrance.

#### **BY RAIL:**

Bicester Heritage is less than one mile from Bicester North Station, and two from Bicester Town. Approximate journey times are 45 – 60 minutes from London Marylebone, 25 minutes from Oxford.

BY AIR:

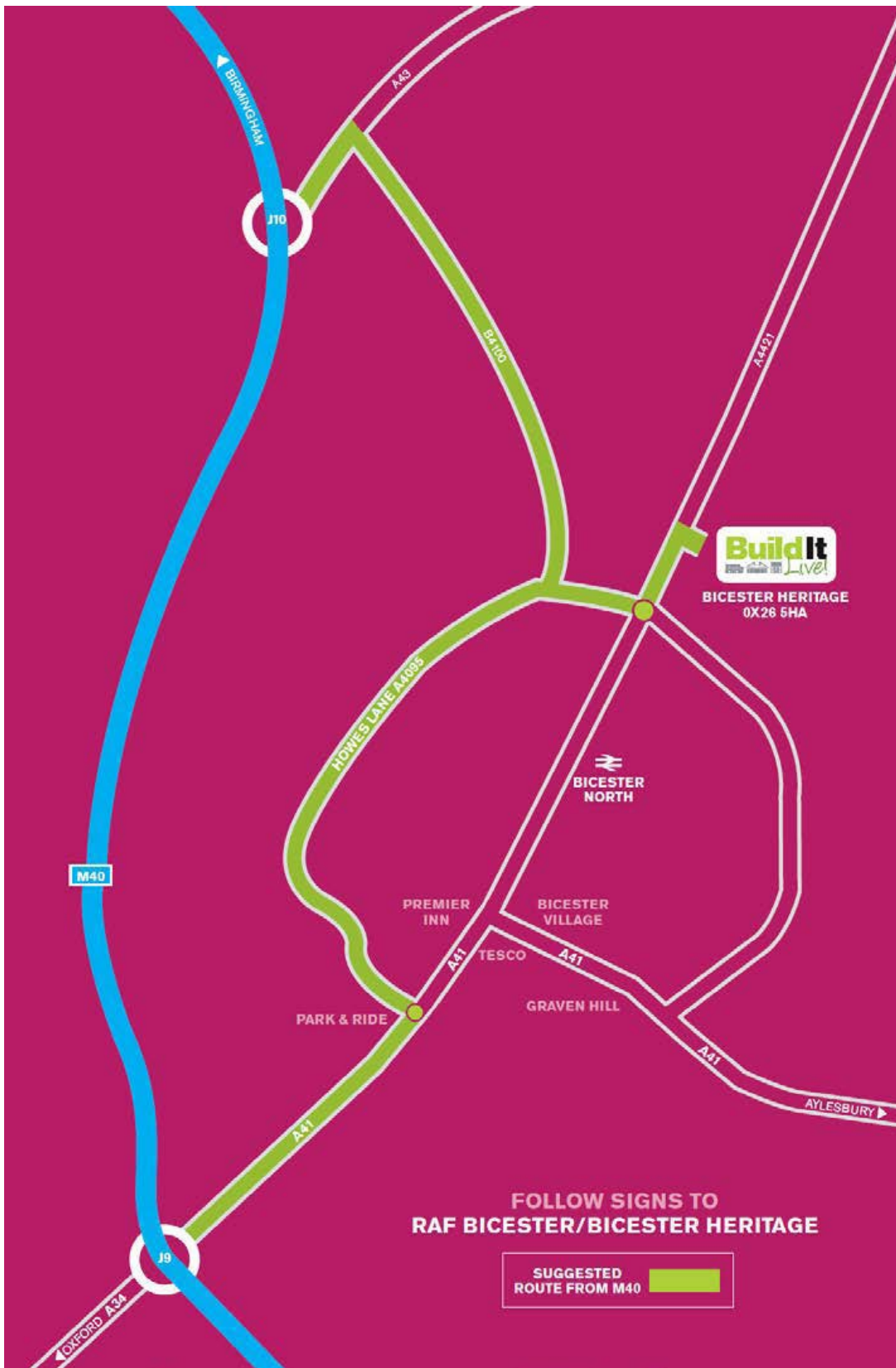
The nearest commercial airport is at Kidlington a few miles away; London Heathrow, London Luton, Birmingham and others are options.

**Important Loading Dimensions / Weight Loadings / Height Limits**

The show is taking place in a hangar so there are some large roller shutter doors to access the venue. The floor is solid concrete so there are no weight restrictions.

There is a height restriction of 2.5m along some areas of the perimeter depending on where your stand is located. Please refer to your Exhibitor Manual email where you will see the height limit for the area of the hall you are in. If you are unsure or want to discuss this please contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk).

Map



## **GENERAL INFORMATION**

### **Accommodation**

Please book your chosen hotel directly early to avoid disappointment.

### **Audio Visual**

If you need any Audio Visual equipment, TVs, DVDs, iPads, PA systems etc, please contact The Hire Pod on [info@thehirepod.co.uk](mailto:info@thehirepod.co.uk) or call 07958 363 793.

### **Badges & Passes**

During build-up and breakdown Exhibitors and Contractors will be required to wear a wristband. These will be issued on entry to the site on completion of the Site Induction.

Please complete this by clicking in the link here: [BUILD IT LIVE – SITE INDUCTION](#)

During the show open period Exhibitor Passes should be worn. The passes will be available for collection from the Exhibitor Entrance or the Organiser's Office at the show.

### **Balloons**

Exhibitors wishing to distribute balloons, or display balloons, must obtain the Organiser's permission. There are certain regulations with regards to helium use and storage. Please let us know if you plan to have balloons by completing the [Stand Information Form](#). This is now an online form so please click the link and complete.

### **Cleaning**

Your stand will be cleaned overnight in preparation for each open day of the show.

During build-up and breakdown all stand fitting materials must be removed from site; only minimal waste will be removed by the show cleaners. If you need any assistance planning waste removal please contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk).

Due to the location of the event and not having access to a permanent cleaning infrastructure we do ask you to remove as much waste as possible from the site.

During the open period please leave any bags of rubbish in the gangways after the show closes for the cleaners to dispose of.

### **Code of Conduct**

All business, including the distribution of literature and promotional material, must be conducted from your stand. You are not permitted to hand out literature or attempt to generate business in any other part of the hall or venue.

### **Damage & Loss**

Neither the Organisers, the venue nor the sponsors accept any responsibility for damage or loss of any properties introduced by the exhibitors and/or their agents/contractors. Exhibitors are especially warned that the exhibits are the sole responsibility of the exhibitor to whom they belong. Exhibitors should arrange their own insurance against all risks. The strongest possible precautions against theft should be taken at all times.

### **Dilapidations**

Please do not fix, screw or drill into the venue's existing walls or floors. Charges will also apply for paint spillage, abandoned carpet and failure to remove large items of rubbish.

## **Emergency Gangways**

Please note that ALL gangways must be kept clear at all times throughout build up and breakdown. All exhibitors and contractors on-site are responsible for keeping these gangways clear. Please ensure your contractors are aware of the emergency gangways.

## **First Aid**

There will be a first aider based in the Organiser's Office during the build up, open period and breakdown. In the event of an emergency, please contact a member of security or alert the organiser's office so that the first aider can attend. If an ambulance is required please do not call 999 direct. It saves time in the long run to inform the organiser so that the ambulance can be directed to a suitable location and ensure a swift path of access.

## **Floorplan**

You can view the floorplan by clicking on the links below:

[Build It Live, Bicester - Floorplan](#)

## **Food & Drink – Sampling & Selling**

If you plan to have food and/or drink on your stand let us know via the [Stand Information Form](#) at the back of this manual. Please also read the Catering – Food and Alcohol section, section 10, of the [eGuide](#) for all the relevant information regarding distributing food and drink.

A selection of catering options for your stand can be ordered via the on-site caterer. To discuss your requirements direct please contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk) or 0203 553 2380, who will then put you in touch with the caterer.

## **Furniture**

Exhibitors can hire furniture from Xpect Furniture via our page on their website: [Build It Live 2024 - Xpect Furniture](#) You can contact them on [sales@xpectfurniture.co.uk](mailto:sales@xpectfurniture.co.uk) or 01923 954875.

## **Insurance**

It is a condition of your Booking Contract that you must have arranged adequate insurance to attend the show. Whilst on-site you must be able to prove, on demand, that you have a valid insurance policy with at least £2 million of Public Liability cover for the exhibition.

Castle Media recommends that you take out additional insurance to cover any cancellation or disruption to the show and any damage or loss to your property. Your current insurance broker may be able to provide such cover but there are specialist exhibitor policies available such as that sold by Hiscox at [www.exhibitor-insurance-online.com](http://www.exhibitor-insurance-online.com). Note: Castle Media is not recommending Hiscox or the suitability of any insurance policy.

## **Internet & IT Connections**

Please let us know if you need any internet connections at the event. Due to the location of the event and the limited infrastructure it is imperative that you let us know in advance your requirements so we can explore options for you. We will have wifi and hard wired options but both will be subject to a fee of around £100-£130 plus vat.

Please contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk) or ring 0203 553 2380 by 17<sup>th</sup> May.

## **Materials & Stand Dressing**

Exhibitors and Contractors must have test certificates for any materials that they intend to use in the construction of a stand. As a guide, artificial plants / flowers (except fire retardant silk flowers), flammable paints and fabric backdrops (unless treated) tend NOT to be permitted. You can find the full guidelines in the Stand Construction section 46 of the [eGuide](#). Please refer in particular to the Construction Materials section.

## **Marketing Your Stand**

As an exhibitor at Build It Live you have access to a variety of free tools to help market your presence at the show. It is proven that the more proactive you are, the more successful exhibiting will be for your company and that's why we are here to help you!

Each exhibitor receives the following as part of their exhibitor's package:

- A dedicated online profile within Build It Live's exhibitor directory
- Free tickets for your (potential) customers
- Web banners with free ticket offer link
- A 50-word profile plus contact details in the printed show catalogue

Also if you have new product news, a recent case study (preferably with photos) or news of something interesting happening on your stand, we'd be delighted to hear from you. All of this information goes towards us having a content rich visitor promotion, which will encourage more self-builders to visit the show and make it a success for all of us!

For more details please visit <http://builditlive.co.uk/exhibitor-marketing-tools> or email the Marketing Team at [salesadmin@castlemedia.co.uk](mailto:salesadmin@castlemedia.co.uk) or call on 020 3627 3248.

## **Music**

If you are planning on playing music on your stand please state so on the [Stand Information Form](#) at the back of this manual.

A PPL Licence and PRS licence is required for all exhibitors using 'Sound Recordings' (i.e. CD's, tapes, DVD's, MP3 tracks). The PPL collects royalties on behalf of the record label. The PRS collects royalties on behalf of the composer, writer. You can obtain your licenses by visiting [PPL & PRS Website](#). The licenses will be obtained on your behalf by us and invoiced back to you at a cost of around £70 per day.

## **Lifting Services**

To order lifting or freight forwarding services please contact XAV-8. To discuss your requirements direct please email [info@xaveight.com](mailto:info@xaveight.com) or call 01446 509 110.

## **Organiser's Office**

The Organiser's Office is located between the hall and the outdoor catering area. The office will be open for the full duration of the show including build-up and breakdown.

## **Rigging**

If you wish to rig a banner, or an element of your stand, please let us know on the [Stand Information Form](#). This is now an online form so please click the link and complete. Or you can contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk). All rigging must be undertaken by our appointed Rigging Contractor and costs will be paid by the Exhibitor.

## Security

Although every reasonable precaution is taken and the hall is patrolled day and night, exhibition halls are vulnerable places and the Organisers can accept no responsibility for any loss or damage which may occur to your staff or property from any cause. Please consider these security tips when planning your stand:

- Make contact with the event security company for advice on how secure any vulnerable / valuable items
- Do not leave your items unattended at any time during build-up, the open period or breakdown. Do not leave the venue until all visitors have gone each evening.
- Think about how you position desirable items, especially where you may not be able to keep an eye on them
- Always secure desirable and vulnerable items. Typically these are plasma screens, lap tops, mobile phones and handbags
- Ensure you have enough staff so that your area is not vulnerable to thieves and do not ask anyone else to watch over your property while you go for a break. They may become busy and not be able to keep an eye on it
- Remove all portable items of value each evening where possible, especially on the show close evening. Do not leave them until the following day for collection
- Arrive in time for the show opening each day. Ensure your stand is staffed at least 15 minutes before show open but remember the halls open each day at 08.00 for maintenance and re-stocking
- Use a lockable cabinet to store your personal possessions during the show open hours.
- Ensure your insurance arrangements cover you for exhibitions.

If you are a victim of theft please report the matter immediately to the show security company.

## Special Treatments

Any exhibitor intending to carry out treatments on the public are required to inform the Operations Team via the [Stand Information Form](#). This is now an online form so please click the link and complete. We will then advise the most appropriate action as licenses will need to be obtained from the Local Authority - without a license you will not be permitted to carry out these activities at the show. Applicable treatments include:

- Massage: Reflexology, Aromatherapy, Shiatsu, Swedish, G5, Sports Massage
- Water: Sauna, Steam, Spa, Colonics, Floatation, Was / Mud Baths, Body Wraps
- Light: Sunbed, Solarium, Laser, Infra-Red

Further information on this can be found in the Special Treatments section 45 of the [eGuide](#).

## Storage

There is limited storage at the venue, however we will do our best to accommodate. Please contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk) to discuss your requirements.

## Vehicles in the Hall

If you plan to exhibit a vehicle of any kind, including trailers, caravans etc. you must let us know via the [Stand Information Form](#). This is now an online form so please click the link and complete. Access will need to be planned carefully and locations decided upon depending on weight loadings, available access doors etc. The full guidance on vehicle exhibits can be found in the Vehicles section 50 of the [eGuide](#).

## Waste Disposal

Anything that would not normally go in a black bin bag is classed as 'unreasonable waste' and will need to be removed from site by yourself or your contractor, or arrangements made with the venue. For further information please contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk).



All of your own waste must be removed from your stand space before you leave the site. If you do not do so a penalty charge will be passed on in order to remove the waste responsibly.

#### **Water & Waste**

As the show is in a historical venue there are limited opportunities for water and waste. The show will have a water supply in a certain area that can be used to fill up items, but there will be no plumbed in supply. If you need to discuss options please contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk) by 19<sup>th</sup> May.



## Carpet

Your shell scheme stand comes with grey carpet.

You can arrange alternative carpet or other floorcovering at your own cost through XAV-8 by 10<sup>th</sup> May. Please order through [XAV-8 Ordering Portal](#) using the password **builditbic24**. There are also hard copy forms at the back of this manual.

To discuss requirements please contact XAV-8 on [info@xaveight.com](mailto:info@xaveight.com) or call 01446 509110.

## Electrics

Basic shell scheme stands do not get any electrics.

If you require any electrics you must order through Havills by 24<sup>th</sup> May. Please use the form at the back of this manual. To discuss requirements please contact Havills on [info@havillexhibitions.co.uk](mailto:info@havillexhibitions.co.uk) or 01803 314 000.

Enhanced Shell Scheme stands are provided with an electrical package. This consists of:

- 1 x 500w socket per stand
- 1 x spotlight per full 5sqm of stand space

**YOU HAVE THE OPTION TO SWITCH YOUR SPOTLIGHTS TO AN LED BATON** – please contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk) to arrange this.

If you have a particular preference for where you would like the socket or lights positioned please contact Havills on [info@havillexhibitions.co.uk](mailto:info@havillexhibitions.co.uk) or 01803 314 000.

## Nameboard

A nameboard will be hung on all open sides over 1m in length, on stands that are over 5sqm. Stands 5sqm or less will receive one nameboard.

Please specify what you would like written on your nameboard with XAV-8 by 10<sup>th</sup> May. You can do this via the [XAV-8 Ordering Portal](#) using the password **builditbic24**. There are also hard copy forms at the back of this manual.

We ask for this information because many companies have trading names they want to use, and we may not know this.

You can also complete this on the [Stand Information Form](#).

## Recommended Fixing Methods

We recommend using male/female Velcro tape, blue tac or other removable adhesive. It is your responsibility to remove any fixings from panels during breakdown before you leave.

Please note that you must not glue, paint, staple, screw, nail or pin anything to the stand walls or stick anything to the framework. Exhibitors must not use the ceiling grid system to hang any items. Any damage caused to panels or metalwork will be charged back to yourself directly. Should you wish to hang heavier items to your shell scheme stand please contact XAV-8 on [info@xaveight.com](mailto:info@xaveight.com) or call 01446 509110.

Shell Scheme stands are not designed to carry significant loads. Panels can be reinforced with cladding to take greater loads but this is at an additional cost and must be arranged in advance through XAV-8.

- Full graphics to clad Shell Scheme
- Lockable doors
- Curtained entrance with curtain
- Shelves
- Hanging rails

- Hanging mirrors

You can order any of the above or bespoke items not included above through XAV-8 by 10<sup>th</sup> May. Please order through [XAV-8 Ordering Portal](#) using the password **builditbic24**. There are also hard copy forms at the back of this manual.

### Shell Scheme Interiors

If you are constructing an interior to your Shell Scheme stand please let us know by contacting [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk). You would need to follow the guidelines of Space Only Stands, like completing a Construction Phase Plan, Risk Assessment, Method Statement and submitting Stand Plans. We can send you further guidance on this.

### Shell Scheme Enhancements

There are many ways to enhance your presence at the show using your shell scheme stand. XAV-8 offer a shell scheme enhancement service. Please see an example below. There is an information sheet at the back of this manual. Please contact XAV-8 on [info@xaveight.com](mailto:info@xaveight.com) or call 01446 509110.

**GRAPHIC PRINT SERVICE**

---

AT XAV-EIGHT WE PROVIDE TWO TYPES OF PRINTED GRAPHICS FOR OUR SHELL SCHEME STANDS:

**PRINTED PANELS**

---

PRINTED PANELS FIT IN TO THE SHELL SYSTEM. THIS IS AN EFFECTIVE WAY OF DISPLAYING TEXT, IMAGES AND GRAPHS ETC.



**SHELL CLAD**

---

THIS IS AN EFFECTIVE WAY OF DISPLAYING IMAGES/LARGE GRAPHICS WITH A SEAMLESS EFFECT FINISH.



BOTH SYSTEMS ABOVE ARE FULL COLOUR, RE-USABLE AND WILL BE INSTALLED AND READY BEFORE YOU/YOUR EXHIBITORS ARRIVE AT THE VENUE.

## HEALTH & SAFETY

### Responsibilities

As an employer your company have a legal duty of care for the safety of anyone who may be affected by its activities. You are ultimately responsible for all aspects of safety on your stand during the build-up, open period and breakdown. If you hire contractors to build or set up your stand you are still vicariously responsible for their activities.

Managing Health & Safety can be quite a daunting task, however we aim to simplify this process for you. There is an overview of Health & Safety responsibilities and successful management processes in the [eGuide](#). The sections to take heed of are:

- Risk Assessment – section 38
- Health & Safety Responsibilities – section 24

To meet your responsibilities to participate at this event you must submit the following information:

- [Stand Information Form](#)
- [Risk Assessment Form](#)

Please click on the links and complete by 17<sup>th</sup> May.

For those Exhibitors who are exhibiting at more than one Build It Live, it is now possible to submit one Stand Information Form and Risk Assessment to cover all of the Build It Live events. You will need to ensure you still assess risk at each venue / location and make it clear on your submission that you have done this. If you need any help with this please see the templates or contact [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk).

### Health & Safety Dos and Don'ts

- Accidents – please report all accidents and near misses to the Organiser's Office
- Alcohol & Drugs - any person found to be under the influence of alcohol or drugs will be asked to leave the site immediately.
- Disabled Access (The Equality Act 2010) - please ensure your stand is easily accessible to all visitors. Disabled persons must be provided with the same service that is provided to others and it is unlawful to not make a reasonable adjustment for a disabled person
- Electrics - don't mess with your electrics! All electrical installation work must be undertaken by the official electrical contractor unless it has been pre-fabricated off site
- Fire & Emergency Procedures- read the Fire & Emergency procedures that are distributed within the pre-event information approximately 2 weeks before the event
- Fire Extinguishers - we provide extinguishers based on the number required by the fire officer, don't move them & let us know if you require a specific type of fire extinguisher
- Food Safety - if you plan to have food or drink on your stand let us know
- Ladders - use the right ladder for the job, fix at a 1:4 angle – be aware of the Working at Height Regulations, see [eGuide](#), section 56.
- Manual handling - think before lifting. Stand as near to the object as possible, bend your knees, keep back straight, grasp the load firmly, lift with your legs, hold the load closely to the centre of your body
- Personal Protective Equipment (PPE) - wear a hi-vis vest in the loading areas or if you are working in areas where there is lifting activity or working at height. Wear the right clothes & shoes for what you are doing and the environment you are in
- Rubbish - don't keep it stored on your stand – it's a fire hazard. Contact the Organiser's Office for disposal
- Staff - make sure your staff is briefed properly about the risks to be aware of
- Vehicle movement - be careful when you arrive & are unloading – there are traffic marshals to assist you

- Weird & wonderful features - contact the Organiser on [operations@castlemedia.co.uk](mailto:operations@castlemedia.co.uk) if you are having a water feature, massage, any special effects, anything that causes excessive heat or light, animals or children
- Young persons - under 16s are NOT permitted during build up and breakdown, nor can they remain in your vehicle

### **Stand Information Form**

This form can be found here: [Stand Information Form](#). This is now an online form so please click the link and complete by 17<sup>th</sup> May.

### **Risk Assessment**

This form can be found here: [Risk Assessment Form](#). This is now an online form so please click the link and complete by 17<sup>th</sup> May.

Risk Assessments can often seem daunting but may not need to be as complex as you think.

For guidance on this please see our tips below or visit [CDM resources - AEV](#) or contact Sam Cain at KRM Safety Management on [sam@krmsafety.management](mailto:sam@krmsafety.management).

Time - split the event into parts

- Build up
- Open days
- Breakdown

Who - think about who is affected by your stand / activities

- Your staff
- Your contractors
- Your visitors to the stand
- Neighbouring stands

Hazards - think about what hazards could be involved to people at the times above

- Build up – vehicles moving around the halls, lifting boxes, trip hazards, working at height, electrics, stand build etc.
- Open days – tiredness, influence of alcohol, trip hazards, flashing lights, layout of stand etc.
- Breakdown – similar hazards to build up but may be worth considering the risks of wanting to get home speedily i.e. rushing, everyone else rushing etc.

Evaluation - evaluate the risks

- Can the hazard be removed completely or done in a different way?
- If the risk cannot be eliminated, can it be controlled?
- Can protective measures be taken that will protect the entire workforce on site?

Risk assessment

- Write all the above down
- Pass on information about significant risks to those people identified
- Record what measures you have taken to control these risks.

Review - review during and after

- Try to assess as you go along
- Anything that you change onsite can be added in for your next event



## ELECTRICAL EXTRAS ORDER FORM

ORDER & PAYMENT TO BE RECEIVED NO LATER THAN **24<sup>TH</sup> MAY 2024** TO AVOID A 20% SURCHARGE

BUILD IT LIVE, BICESTER  
BICESTER HERITAGE  
8<sup>TH</sup> – 9<sup>TH</sup> JUNE 2024

### FOR SPACE ONLY STANDS

DESCRIPTION	COST	QUANTITY	TOTAL CHARGE
16 Amp Single Phase Mains (not 24hr)	£247.66		£
32 Amp Single Phase Mains (not 24hr)	£367.00		£
63 Amp Single Phase Mains (not 24hr)	£736.09		£
32 Amp Three Phase Mains (not 24hr)	£770.58		£
63 Amp Three Phase Mains (not 24hr)	£1411.63		£

### PLEASE NOTE

SPACE ONLY STANDS - Please ensure you order mains supply above as well as additional electrical point below. \*If carrying out your own installation you will need to pay for a 'Connection to your own distribution board'. These fees cover works carried out by us to connect your distribution board to the mains supply and test and inspect ALL independent installations, record all readings and advise on any works deemed necessary to ensure that ALL installations comply as required by the venue before the event can go live.

### FOR SHELL SCHEME & ADDITIONAL POINTS FOR SPACE ONLY

5ft LED Strip Light	£91.19		£
1m Track (for spotlights)	£54.14		£
100-Watt Spotlight (for track)	£17.89		£
Long Arm Spotlight	£62.44		£
Single 500-Watt Socket	£86.06		
Single 1000-Watt Socket	£108.68		£
Single 2000-Watt Socket	122.51		£
Single 3000-Watt Socket	£137.30		£
Connection to Client's Own Equipment/ Distribution Board*	£75.00		£
Surcharge to island sites/ if there is no power to block	£90.00		£

UK VAT NO. 908 713 320  
VAT is payable on all orders delivered in the UK.  
Bank Details:  
Account No: 74572091 Sort Code: 55-70-01  
Account Name: Havills Exhibitions LTD  
Swift Code: NWB KGB 2L  
IBAN NO: GB 47 NWBK 557001-74572091

NET TOTAL	£
20% LATE ORDER SURCHARGE	£
SUB TOTAL	£
VAT	£
TOTAL	£

Please return your completed form to [info@havillexhibitions.co.uk](mailto:info@havillexhibitions.co.uk) (PDF or WORD format)

\*Please note the order and payment deadline dates as specified above to avoid surcharges.

All enquiries to [info@havillexhibitions.co.uk](mailto:info@havillexhibitions.co.uk)  
Tel: 01803 314000  
Havills Exhibitions Ltd  
Unit 1, Woodland Trading Estate  
Woodland Road, Torquay, TQ2 7AT



PLEASE SPECIFY METHOD OF PAYMENT:	BACS:	CREDIT CARD:
COMPANY:	PO. NO:	STAND NO:
ADDRESS:		
CONTACT NAME:		
TEL NO:	MOBILE:	
EMAIL:		
ORDER AUTHORISED BY:		DATE:

NB. Please note that as standard sockets are attached to the shell walling of your stand & the lighting to the rear of the fascia.

If you require lighting within the stand a lighting bar may be required. Please contact us for further advice.

You will need to make special arrangements for space only stands.

If you require your electrical points to be positions elsewhere than stated above on your stand, please send a rough drawing/ diagram showing their required locations on your stand in with this order form prior to the order deadline date.

#### TYPICAL LOADING SUGGESTIONS

Spotlights – 100w to 300w / 0.42 to 1.26amps      Computers/Refrigerators – 250w to 500w / 1.05 to 2.10amps  
 Photocopiers – 2000w to 3000w / 8.4 to 12.6amps      Kettles/Coffee Machines – 3000w / 12.6amps

#### TERMS & CONDITIONS FOR THE SUPPLY OF ELECTRICAL ENERGY & FITTINGS ON HIRE

- Supply 230 volts single phase, 400 volts three-phase 50 cycles alternating current (AC).
- The charges detailed on the price list include for the supply ON HIRE and installation from the electricity power supply, a proportion of the necessary mains cable, overhead/underground network, switch fuse and control gear, together with all necessary circuit wiring and fittings and for taking down and removing at the close of show and standby.
- ALL SUPPLIES will be TURNED OFF AT NIGHT. Should 24hr supply be required you must contact us to arrange before the order deadline date shown OR follow instructions given on the order form.
- The electrical supply will be terminated at the nearest point on the stand to the distribution board. Exhibitors requiring a different termination point should give details on a separate sheet and attach it to the application.
- It is strictly understood that ONE item of equipment only is to be connected to each point. THE USE OF ADAPTORS IS PROHIBITED.
- Exhibitors will be held responsible for any materials, etc, which are damaged or missing at the end of the show AND IT IS THE RESPONSIBILITY OF THE EXHIBITOR TO ENSURE THAT EQUIPMENT IS RETURNED IN GOOD ORDER.
- Applications for the supply must be received by us NOT LATER THAN THE DATE SHOWN ON THE ORDER FORM ABOVE, after which date no guarantee will be given that the work will be carried out, but if it is carried out the cost will be as price list plus the surcharge for modifications to our supply network.
- We reserve the right to refuse to connect to the supply any faulty equipment. Any work carried out on equipment to bring it to the required standard will be charged on a time and material basis and payable in advance.
- THE USE OF PERSONAL GENERATING SETS IS STRICTLY PROHIBITED.
- Supply of electricity should normally be available to most stands from mid-day on the day prior to the show commencing until the official closure of the show. However, should this not be possible, for whatever reason, this Company cannot be held responsible and will NOT accept any claims for loss of earnings or otherwise.
- Refunds for cancellations will only be given if notice of cancellation is received by the Company prior to the deadline for ordering date as stated on the order form above. Where written cancellation is received later than this date the services ordered will be charged at the full rate, as the work is prepared in advance.
- Any portable electrical appliance intended for use at this event must display a valid PAT (Portable Appliance Test) certificate, otherwise power will not be connected.
- Any exhibitor making connections themselves to the network or multiple connections from one stand to the stand of another exhibitor will be immediately cut off from the original supply point and service denied to them.
- Positions of points on your stand will be at a mutually agreed practical position. Alterations may result in further charges.  
 All electrical equipment fitted to the stand is on hire and will remain the property of Havills Exhibitions Ltd after the exhibition.

All enquiries to [info@havillexhibitions.co.uk](mailto:info@havillexhibitions.co.uk)

Tel: 01803 314000

Havills Exhibitions Ltd

Unit 1, Woodland Trading Estate

Woodland Road, Torquay, TQ2 7AT









## ADDITIONAL SHELL SCHEME ITEMS

**BUILD IT LIVE, BICESTER 2024**  
08-09 JUNE 2024, BICESTER, OXFORDSHIRE

All costs exclude VAT and are for the duration of the event.

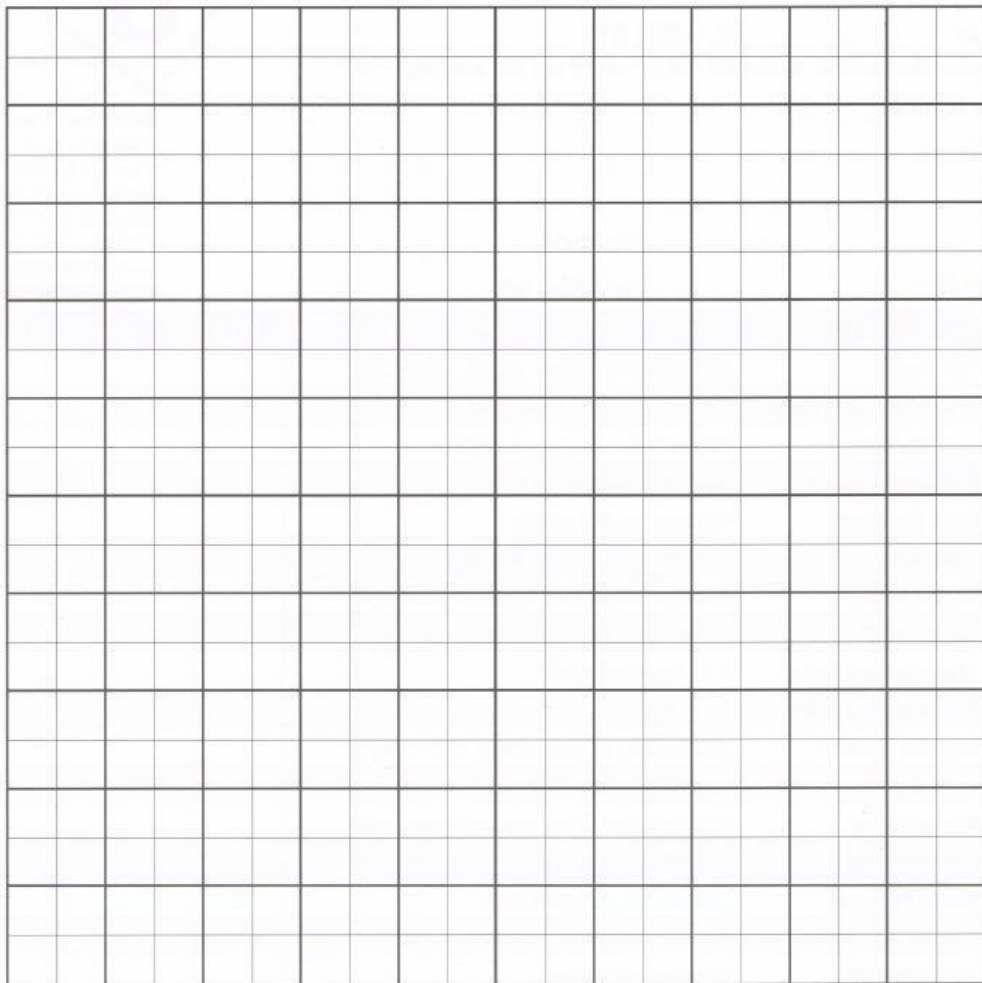
COD E	DESCRIPTION	PRICE	QUANTITY	TOTAL £
An	Additional wall panel 2.5m (h) x 1m (w)	£60.00		
AG	Glass wall panel 2.5m (h) x 1m (w)	£98.00		
B	Lockable Door	£145.00		
C	Curtained entrance (grey)	£80.00		
D	Hat & Coat rack- 1m	£40.00		
E	Flat shelf – 990mm x 300mm	£35.00		
F	Angled shelf – 990mm x 300mm	£40.00		
G	Garment rail – 1m	£40.00		
L	Muslin ceiling – per sqm	£20.00		
M	Colour change – per linear meter (per panel)	£100.00		
N	Raised platform – per sqm	£POA		
O	Flooring – per sqm	£20.00		
Q	Display board – 1m x 1.2m	£70.00		
R	Carpet – per sqm. Colour:	SEE CARPET ORDER FORM		
S	Velcro roll – 25m. HOOK / LOOP	£42.00		
T	Velcro 1m lengths – HOOK / LOOP	£4.00		
PLEASE RETURN WITH REMITTANCE NO LATER THAN <b>10<sup>TH</sup> May 2024</b>  A VAT INVOICE WILL BE ISSUED BY RETURN VIA EMAIL.			TOTAL	
			VAT @ 20%	
			GRAND TOTAL*	



## STAND FITTING PLACEMENT

PLEASE USE THE GRID BELOW TO INDICATE THE REQUIRED POSITION OF YOUR FITTINGS.

<b>EVENT</b>	<b>BUILD IT LIVE, BICESTER 2024</b>	
STAND No		
COMPANY		
ON SITE CONTACT		



DIMENSIONS OF STAND : \_ \_ \_ \_ \_ m X \_ \_ \_ \_ \_ m



**CARPET ORDER FORM**  
**BUILD IT LIVE**  
**08-09 SEPTEMBER 2024**  
**BICESTER, OXFORDSHIRE**  
 All costs exclude VAT and are for the duration of the event.

AREA (SQM)	COLOUR	STAND SIZE	PRICE PER SQM	TOTAL £		
			£9.00			
Pale Blue	Electric Blue	Royal Blue	Navy Blue	Violet	Bright Pink	Bright Red
Dark Red	Burgundy	Champagne	Beige	Coffee	Gold	Yellow
Bright Green	Grass Green	Dark Green	Silver	Mid Grey	Light Grey	Anthracite

PLEASE RETURN WITH REMITTANCE NO LATER THAN 10 <sup>TH</sup> May 2024 A VAT INVOICE WILL BE ISSUED BY RETURN VIA EMAIL	TOTAL	
	VAT @ 20%	
	GRAND TOTAL*	

**NO ORDERS WILL BE UNDERTAKEN UNTIL PAYMENT IS RECEIVED. CREDIT CARD PAYMENTS MAY BE MADE TO THE OFFICE AS BELOW.**

Company Name			Stand Number	
Contact Name & Address				
Email Address		Tel / Mob		

**RETURN TO:** [info@xaveight.com](mailto:info@xaveight.com)

# SHELL SCHEME GRAPHICS

SHELL SCHEME GRAPHICS SHOULD BE SET UP TO INCORPORATE THE LOSS BETWEEN BEAMS, WHEN SPREADING IMAGERY ACROSS PANELS, THE LOSS SHOULD BE CONSIDERED IN ORDER TO CREATE CONSISTENT ARTWORK.

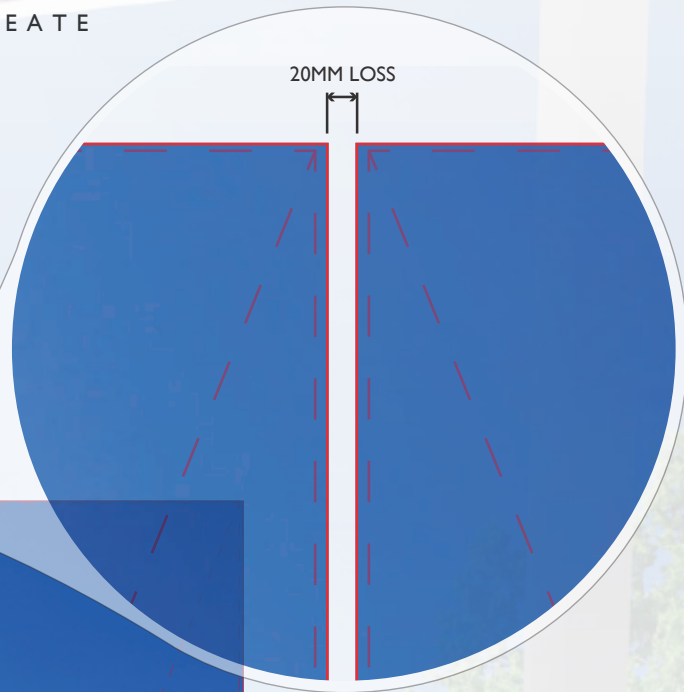
**FINAL PANEL SIZE:**

**970MM X 2352MM**

(note that 10mm around all edges of the panel will not be visible)

**LOSS BETWEEN PANELS:**

**20MM**



PLEASE SUPPLY YOUR ARTWORK TILED IN SEPERATE PAGES TO THE PANEL SIZES PROVIDED ON THIS DRAWING.

PLEASE SAVE YOUR ARTWORK AS A HIGH RES PDF FILE WITH CROP MARKS AND 3MM BLEED ALL AROUND.

## **XAV-EIGHT LTD**

4&5 TY VERLON,  
BARRY,  
VALE OF GLAMORGAN,  
CF63 2BE.

T: +44 (0)1466 509110  
E: info@xaveight.com  
VAT NUMBER: 345 7959 50  
COMPANY REG: 12526921





# Xav-eight8 GRAPHIC PRINT SERVICES

## GRAPHIC OPTION 1

Foamex graphic infill panels:  
Supply, deliver and install for  
**£180.00 + vat per panel**

*\*3D design is based on a 3x2m corner stand.*



***Bespoke Print Requirement? Just Ask!***



## GRAPHIC OPTION 2

Foamex graphic seamless effect panels:  
Supply, deliver and install for  
**£265.00 + vat per panel**

*\*3D design is based on a 3x2m corner stand.*

Please contact us with your Stand number and Exhibition you are attending and which Option you prefer, so that we can work out the number of panels needed, and send artwork sizes - [info@xaveight.com](mailto:info@xaveight.com)

+44 (0)1446 509 110

[info@xaveight.com](mailto:info@xaveight.com)

[www.xaveight.com](http://www.xaveight.com)

**We have a stand solution that will suit you,  
your business needs  
and your budget.**

**Xav-eight8**

## PRINT READY

Simply send these to us, we won't make any changes. Please make sure that if you supply print ready files, you are happy for them to print as they are and they are set up as below:

- High-resolution or vector PDF files.
- Minimum of 75ppi at full size, or 750ppi at a scale of 10%.
- All Files must be set to CMYK format. Please ensure there are no spot colours or Pantones in your artwork as this can output unexpected colour results. As our service is a CMYK 4 colour process **we cannot guarantee to match Pantone, Ral or Spot colours, unless this is requested at the point of order. There may be additional costs for this.**
- Artwork is setup at the required size with a minimum 3mm of bleed to all edges with **NO CROP MARKS.**
- We accept files set at 10, 25, 50 or 100% of the final size.
- All fonts need to be supplied or outlined.
- Please ensure that all images are embedded or supplied as separate links.
- Cut to shape - We will require a contour cut supplied in a separate layer on an artwork file. The cut line should be a stroke set as a spot colour separate to the artwork and clearly named in an individual layer 'CUTTER'.
- Each file is labelled correctly with the file size in the name. **DO NOT** use special characters (%@&.)
- Let us know if you have included any Pantone colours in your files.
- Please **DO NOT** use any kind of compression when exporting files from InDesign.

## ARTWORK & PROOFING

We will check your supplied artwork and make any small amendments you may require. A PDF proof will be provided by email before anything goes in to production.

- Let us know if you have included bleed in any of your files.
- Artwork files will be setup at 10, 25, 50, 100% of the final size.
- All fonts need to be supplied or outlined.
- Please ensure that all images are embedded or supplied as separate links.
- Each file is labelled correctly with the artwork size in the name. **DO NOT** use special characters (%@&.)

## CREATIVE

We have in-house Graphic Designers with a wealth of knowledge to assist you with all of your design needs.

## SENDING YOUR FILES

If your artwork file is up to 10MB in size you can simply email it to us: [studio@ottimodigital.co.uk](mailto:studio@ottimodigital.co.uk)

If your files are too big to email, send them via our WeTransfer channel here: <http://ottimo.wetransfer.com>



### FILE TYPES WE ACCEPT

PDF, EPS, Illustrator, Photoshop, Packaged InDesign, Hi-res TIF, Hi-res JPEG



### FILE TYPES WE DO NOT ACCEPT

Microsoft Word, Excel, Publisher, Powerpoint, GIF, PNG